

## Specification

MICROORGANISM CULTURING APPARATUS AND METHOD OF INSERTING BAG  
INTO CULTURING APPARATUS

## [Technical Field]

[0001]

The present invention relates to a microorganism culturing apparatus.

## [Background Art]

[0002]

Conventional techniques for the microorganism culturing apparatus may be cited as disclosed in Patent Documents 1 to 4 enumerated below. Patent Document 1 (WO 99/50384 brochure) describes a culturing apparatus using a sealed dome-shaped container for holding a culture solution, with the container provided with a CO<sub>2</sub> gas introducing section and a culture solution discharge section.

[0003]

Patent Document 2 (JP-A-H10-150974) describes a culture container made of a flattened box with a pair of transparent (side) plates (2 cm or less apart from each other). The top side of the culture container is covered with a lid and tightly sealed with a sealing member. It is also made that a gas supplied from under the culture container is let out from the top side.

[0004]

Patent Document 3 (JP-A-2000-139444) describes a culturing apparatus made up of a pair of transparent plates and a supporting framework. This culturing apparatus is made that the paired transparent plates are disposed parallel to each other with a predetermined space in between, with their peripheries

fixed to the supporting framework, so that the peripheries are held with the supporting framework in a tightly sealed state. Within the supporting framework are formed: supply and discharge flow passages for a culture solution, and supply and discharge flow passages for temperature control water. A gas supply tube for supplying a gas to the culture solution is routed in the culture solution supply flow passage. The document also describes a method for fixing together the transparent plate peripheries and the supporting framework using screws or clamps.

[0005]

Patent Document 3 also describes an arrangement in which the bottom surface of the culturing apparatus is made of a pair of surfaces that are not horizontal but sloped toward the center of the horizontal dimension (distance between a pair of transparent plates) and a gas is supplied from the center. A preferred embodiment of the arrangement is also described in which a culture solution supply flow passage is provided at the lower end of the bottom surface made up of the paired slope surfaces, and a gas supply tube is routed in the supply flow passage. This helps algae settling when gas supply is stopped collect in the center and move up when gas supply is resumed.

[0006]

Patent Document 4 (JP-A-H06-209757) describes a microorganism nurturing apparatus in which a transparent, flexible culture cell made of a material such as polyethylene is supported with a vertical supporting member, and a transportation means is provided to transport biomass retrieved from the culture cell. This document also describes a culture cell as a preferred embodiment in which a large number of culture cells, each being elliptic in cross section, are disposed along the direction of the major axis of the ellipsoid.

The document also describes that the culture cell is made by welding together two polyethylene plates face to face.

[0007]

By the way, in order to culture microorganisms efficiently, it is necessary to prevent the amount of light from becoming insufficient and prevent miscellaneous microbes from growing by regularly cleaning the interior of the culture container and removing foreign objects and miscellaneous microbes adhering to the culture container. However, the conventional techniques mentioned above (the culturing apparatuses described in Patent Documents 1 to 4) leave some room for improvement regarding the facility in cleaning the interior of the culture container. In particular for the culturing apparatus described in Patent Document 3, because of its structural complexity, cleaning the apparatus as it stands is difficult. Even cleaning after dismantling is cumbersome because there are too many component contact surfaces.

[0008]

Patent Document 4 does not describe how to clean the culture cell and cleaning the culture cell is not envisaged. As the microorganism nurturing apparatus of Patent Document 4 is made that a flexible culture cell is supported with a vertical supporting member, it is hard to create the same culture space every time the apparatus is dismantled, cleaned, and re-assembled. An object of the present invention is to provide a culturing apparatus capable of restricting growth of miscellaneous microbes in the culturing solution and of forming the same culture space repeatedly.

[Disclosure of the Invention]

[0009]

To accomplish the object, the invention of Claim 1 of the present patent application provides a culturing apparatus

comprising: a microorganism, a culturing solution for culturing the microorganism, a container for holding the culturing solution, and a support for accommodating the container, wherein the container is kept in a predetermined shape as supported with the support. As this culturing apparatus is made that the container filled with the culturing solution is supported with the support, it is possible to finish a cycle of culturing work by replacing the container without cleaning the support (for example, a box structure). In other words, work is saved because the work of cleaning the culturing apparatus can be replaced with the work of replacing it. Further, as the support of the culturing apparatus need not be constituted watertight but only the container need to be watertight, the culturing apparatus is lowered in cost.

[0010]

Furthermore, because the container takes a constant shape as it is held in a predetermined shape with the support, it is possible to culture microorganism in the same culturing space even if dismantling and assembling are repeated. This enables operations under unchanged culturing conditions, and makes the culturing apparatus suitable for industrial production. Furthermore, if the container is a bag which does not take a definite shape, work is saved when the bag is replaced by putting it into and taking out of the support.

[0011]

The invention of Claim 2 of the present patent application provides the culturing apparatus of Claim 1, wherein, the support for keeping the container in a predetermined shape includes a bottom member forming a bottom surface and side plates forming its side surfaces; the side plates and the container having transparent portions, respectively; and the

transparent portions of the side plates and the transparent portions of the container overlap each other.

[0012]

The invention of Claim 3 of the present patent application provides the culturing apparatus of Claim 2, wherein the side plates are flat plates, and at least one set of paired flat surfaces oppose each other. As the flat plates of this culturing apparatus oppose face to face each other, light path is kept constant, incident light state in the culturing apparatus is even, so that culture is carried out efficiently under even culturing conditions.

[0013]

The invention of Claim 4 of the present patent application provides the culturing apparatus of Claim 1, wherein the support comprises side plates for forming its side surfaces and a framework for supporting the side plates; and the end portions of the side plates have attachment portions for engaging with the framework and are removably fixed to the framework. With this culturing apparatus, as the framework and the side plates are removably fixed, the side plates may be easily removed by disengaging the framework and the side plates from each other, so that the side plates may be cleaned easily. Assembly work may be done likewise easily. For example, even in case the amount of light becomes insufficient due to decrease in light transmission rate of the side plate as dirt, dust or the like adheres to the side plate when water is poured on the side plate with an intention of temperature control of the culturing solution, satisfactory cleaning can be done without disassembling the entire culturing apparatus.

[0014]

The invention of Claim 5 of the present patent application provides the culturing apparatus of Claim 4, further comprising

posts disposed upright with their both ends fixed to the framework; wherein the side plates are squeezed between the pressing members and the posts, and the pressing members are fixed to the posts. With this culturing apparatus, as the fitting portions of the side plates pressed with the entire surfaces of the pressing members, the side plates are fixed firmly to the framework.

[0015]

The invention of Claim 6 of the present patent application provides the culturing apparatus of Claim 5, wherein the side plates are flat plates disposed end to end in the longitudinal direction of the framework, the flat plates are interconnected through the posts end to end in the longitudinal direction of the framework, with adjacent two ends of the flat plates fixed to one post with one pressing member. With this culturing apparatus, as the ends of two adjacent flat plates are fixed with one pressing member to one post, it is possible to reduce the number of the pressing members and the posts and also save space in comparison with an arrangement in which the posts are provided one for each flat plate. Further, because the side plates are the plural number of flat plates, the weight of a single plate is reduced. Therefore, work of disassembly, cleaning, and assembly for the maintenance of the culturing apparatus is facilitated. Furthermore, possibility of placing a plural number of culturing spaces parallel to each other in a single framework makes it possible to carry out both mass production and small-quantity, multi-kind production within a limited space.

[0016]

The invention of Claim 7 of the present patent application provides the culturing apparatus of any one of Claims 1 to 6, further comprising, in the container, a gas introducing tube for

introducing gas into the culturing solution. This culturing apparatus with a gas introducing tube provided in the container makes it possible to increase the amount of gas dissolved in the culturing solution, so that culture is carried out at high density and high efficiency. Further, if the container is a bag, as the bag holding the culturing solution is held in a predetermined shape as supported with the support, the gas in the culturing solution held in the bag is present in a favorably dispersed state.

[0017]

The invention of Claim 8 of the present patent application provides the culturing apparatus of Claim 4, wherein the side plates are supported for rotation about their bottom side ends in the state of the fixation between the attachment portions and the framework released. With this culturing apparatus, as the side plates are supported for rotation about their lower ends, the distance between the framework and the side plates may be widened easily, so that the side plates may be cleaned easily without dismantling the framework. Further, the framework requires no assembly work either.

[0018]

The invention of Claim 9 of the present patent application provides the culturing apparatus of Claim 8, wherein the ends of the side plates on the upper side of the framework are connected through wires to the upper portion side of the framework. This culturing apparatus with the side plates and the framework being interconnected through the wire makes it possible to prevent glass plates from being broken when they are opened too widely or too rapidly. The invention of Claim 10 of the present patent application provides the culturing apparatus of Claim 8, further comprising a stopper that is provided at the bottom portion to restrict the rotation range of the side plates.

[0019]

This culturing apparatus provided with the stopper makes it possible to prevent glass plates from being broken when they are opened too widely or too rapidly. The invention of Claim 11 of the present patent application provides the culturing apparatus of Claim 4, wherein the framework and the side plates are movable relative to each other in the state of the fixation between the attachment portions and the framework being released; and the relative motion produces a clearance between the upper portion of the framework and the ends of the side plates on the upper portion side of the framework.

[0020]

This culturing apparatus, when the clearance is produced between the framework and the side plates at the upper part of the culturing apparatus, facilitates cleaning work by inserting cleaning tools from above into the apparatus to clean the side plates. Further, while the conventional culturing apparatus requires dismantling the framework for opening the upper part of the apparatus widely, the apparatus of the present invention does not require it. The invention of Claim 12 of the present patent application provides a culturing apparatus for culturing microorganism in a culturing solution, comprising: side plates for forming side surfaces to form a culturing space, and a bottom portion for forming the bottom of the culturing apparatus to accommodate the culturing solution, wherein the bottom portion is formed in a convex shape directed vertically down toward the center of width; and a gas introduction tube for introducing a gas into the culturing solution is disposed above the bottom portion at the lower end of the convex-formed portion.

[0021]

This culturing apparatus in which the gas introduction tube, for introducing gas into the culturing solution, is disposed above the bottom portion at the lower end of the convex-shaped portion makes it possible, even if microorganism that has collected in the convex portion further collects in its lowermost portion and further settles on the entire bottom portion, passage for the gas flowing into the culturing solution cannot be clogged unless the entire flow passage is filled up with the microorganism. Further, microorganism that settles when gas supply is temporarily stopped does not remain in the corner between the bottom portion and the sides, and is likely to move up when gas supply is resumed.

[0022]

In contrast, in case the gas introduction tube for introducing gas into the culturing solution is disposed below the bottom portion at the lower end of the convex-shaped portion, if the microorganism, even in a small amount, settles and collects in the lowermost portion due to the slope of the bottom plate and forms a deposit, there is a possibility that the gas flow passage toward the culturing solution is clogged. The invention of Claim 13 of the present patent application provides the culturing apparatus of Claim 12, wherein the gas introduction tube is provided with holes along the entire circumference of its cross-sectional circle.

[0023]

This culturing apparatus with the gas introduction tube provided with holes along the entire circumference of its cross-sectional circle makes it possible to reduce gas flow rate per hole in comparison with an arrangement in which holes are provided along only part of the circumference of its cross-sectional circle. As a result, it is possible to maintain gas bubbles in minute size by restricting recombination of the gas

bubbles. It is also possible to reduce the gas bubble diameter by reducing the hole diameter. Therefore, minute bubbles are obtained in a stabilized manner to increase the gas bubble surface area per unit volume of the gas. This results in the increase in the diffusion speed of useful gas ingredients such as oxygen and carbon dioxide into the culturing solution. Therefore, dissolved amounts of oxygen and carbon dioxide necessary for the growth of microorganism can be easily fixed.

[0024]

Further, as a large amount of microorganism adheres to the bubble surfaces and is carried toward the upper part of the culturing solution against gravitational settling, it is possible to diffuse microorganism uniformly in the culturing space at a low flow rate. It is also possible to reduce manufacturing cost by lowering the gas flow rate. Therefore, by the use of the culturing apparatus of the present invention, it is possible to carry out microorganism culture at high efficiency and low cost. The invention of Claim 14 of the present patent application provides the culturing apparatus of Claim 1 or 2, the container incorporates: a gas introduction tube having minute holes along the entire circumference of its cross-sectional circle and a gas supply tube for supplying gas to the gas introduction tube, and has an opening at only one position for putting in microorganism and a culturing solution, with one end of the gas supply tube connected to the gas introduction tube and with the other end thereof extending out through the opening.

[0025]

The invention of Claim 15 of the present patent application provides the culturing apparatus of Claim 14, wherein the container is a rectangular bag having longer sides and shorter sides; the opening is provided at one end portion of the shorter

side of the rectangle; the gas introduction tube is disposed at the other end portion of the shorter side of the rectangle along the longer side of the rectangle; and shaft passage members for letting a shaft pass through are provided along the longer side on the side the opening is provided. To solve the above problems, the present invention provides a microorganism culturing apparatus comprising a container for holding microorganism and its culturing solution, and a gas introduction tube for introducing a gas into the culturing solution in the container, wherein the container is a bag, the gas introduction tube is disposed in the bag, and the bag is held in a predetermined shape as supported with a support.

[0026]

To solve the above problems, the present invention provides a microorganism culturing apparatus comprising a container for holding microorganism and its culturing solution, and a gas introduction tube for introducing a gas into the culturing solution in the container, wherein the container is a transparent bag, the gas introduction tube is disposed in the bag, and the bag filled with the culturing solution is held in about a parallelepiped shape as supported with a support, the support has first and second vertical surface members constituting two pairs of vertical surfaces, the distance between the first vertical surface members is smaller than the distance between the second vertical surface members, and the first vertical surface members are made of a transparent material.

[0027]

With the culturing apparatus of the present invention, because the container is made as a bag, the container may be discarded after use. Therefore, cleaning the interior of the container of the culturing apparatus every time culture is

carried out may be omitted. Further, preparing a sealed bag is easier and lower in cost than preparing a sealed box. The framework for supporting the bag need not be in sealed state. Therefore, the culturing apparatus of the present invention lowers manufacturing cost. Furthermore, making the bag and the vertical surface members transparent makes it possible to use the culturing apparatus for culturing microorganism by photosynthesis.

[0028]

In the culturing apparatus of the present invention, it is preferable that the first vertical surface members are made of transparent flat plates. This makes it easier to keep light path more stabilized in comparison with the case in which the first vertical surface members are made of mesh or lattice. In the culturing apparatus of the present invention, it is preferable that the support is a box structure comprising a framework and fixing members, with the framework made up of transparent flat plates serving as the first vertical surface members, a pair of beam members forming the top surface of the parallelepiped and parallel to the vertical surfaces of the first vertical surface members, a floor member serving as the lower surface of the parallelepiped, and the second vertical surface members, with the fixing members removably fixing the flat plates to the framework, with the beam members and the floor member having engagement portions for making the flat plates, paired through a predetermined spacing, engage with the framework.

[0029]

This makes it possible to easily remove the flat plates from the framework and clean, as the flat plates are required to be cleaned and kept highly transparent. Further, making the support as the box structure made up of the framework and the

flat plates for supporting the bag makes it possible to support the bag securely and to facilitate disassembly and assembly of the culturing apparatus. Further, because the box structure is obtained by fixing and engaging the paired flat plates with the beam members and the floor member of the framework, it is possible to easily change the light path by providing a plural number of the engagement portions in the shorter-side direction of the beam member and floor member, and by preparing flat plates of different dimensions of attachment portions to the beam members and the floor member.

[0030]

In the culturing apparatus of the present invention, it is preferable that the first vertical surface members are flat plates separated along the longer-side direction of the beam member and the floor member, and the plural number of flat plates are interconnected through: posts with both ends thereof fixed to the beam members and the floor member and disposed between the flat plates adjacent in the longer-side direction, pressing members for pressing the mutually adjacent flat plates from outside, and fixing members for removably fixing the pressing members and the posts.

[0031]

With the above constitution, in case the total area of the first vertical surfaces remains unchanged, the area of a single flat plate is reduced by the use of a plural number of flat plates in place of a single flat plate for the first vertical surfaces, and handling the flat plates is facilitated. In the culturing apparatus of the present invention, it is preferable that, in the state of the fixing with the fixing members released, the flat plate is supported to be freely rotatable relative to the floor member about the lower end of the flat plate. In this case, it is preferable to interconnect the flat

plate and the beam member through a linear member to permit the rotation. It is also preferable to provide a stopper to restrict the rotary range of the flat plate.

[0032]

In the culturing apparatus of the present invention, it is preferable that the gas introduction tube is provided with minute holes along its entire cross-section circle, a bottom surface member is provided at the floor side end between the paired flat plates, the bottom surface member is used to form the bottom surface in a convex shape directed vertically downward toward the center between the flat plates, and the gas introduction tube is provided above the lower end of the convex-shaped portion. With the above constitution, minute gas bubbles from the gas introduction tube move not only upward but toward the entire circumference of the cross-sectional circle of the gas introduction tube including the bottom surface side of the box structure. Therefore, microorganism that settles when gas supply is temporarily stopped does not remain in the corner between the bottom portion and the sides, and is likely to move up when gas supply is resumed.

[0033]

The present invention also provides a bag for use in the culturing apparatus of the present invention, wherein a gas introduction tube having minute holes along the entire circumference of its cross-sectional circle and a gas supply tube for supplying gas to the gas introduction tube are provided inside the bag, the bag is provided with only one opening for letting in microorganism and its culturing solution, one end of the gas supply tube is connected to the gas introduction tube, and the other end of the gas supply tube extends to the outside through the opening.

[0034]

The bag of the present invention is preferably formed in a rectangular shape having longer and shorter sides, with the opening formed at one end of the shorter side of the rectangle, with the gas introduction tube disposed along the longer side of the rectangle on the other end side of the shorter side, and with shaft passage members for letting a shaft pass through provided along the longer side on the side the opening is provided. The present invention also provides a method of inserting a bag into the support of a specific culturing apparatus of the present invention (with the support being a box structure made up of the flat plates and the framework), comprising: providing the bag of the present invention; passing a shaft longer than the longer side through the shaft passage members of the bag; turning the shaft to roll up the bag around the shaft with the gas introduction tube disposed in the lower part of the bag parallel to the shaft so that the part of the bag the gas introduction tube is disposed in is located on the outermost side and both ends of the shaft are exposed; then placing the roll body made up of the shaft and the bag above the framework; and rolling out the bag from the shaft to insert into the framework.

[0035]

This makes it possible to easily insert the bag of the present invention into the support of the specific culturing apparatus of the present invention. The present invention also provides a microorganism culturing apparatus comprising a container for holding microorganism and its culturing solution, and a gas introduction tube for introducing gas into the culturing solution in the container, wherein the gas introduction tube is provided with minute holes along the entire circumference of its cross-sectional circle, with the bottom surface of the container formed in a convex shape facing

vertically down toward the center of the width, with the gas introduction tube disposed above the lower end of the convex-shaped portion.

[0036]

With the above arrangement, minute gas bubbles from the gas introduction tube move not only upward but toward the entire circumference of the cross-sectional circle of the gas introduction tube including the bottom surface side of the box structure. Therefore, microorganism that settles when gas supply is temporarily stopped does not remain in the corner between the bottom portion and the sides, and is likely to move up when gas supply is resumed.

[Brief Description of Drawings]

[0037]

Fig. 1 is a front view, showing box structure for a culturing apparatus of a first embodiment.

Fig. 2 is a plan view of the box structure for the culturing apparatus of the first embodiment.

Fig. 3 is a side view of the box structure for the culturing apparatus of the first embodiment, as seen along the arrow A in Fig. 1.

Fig. 4 is a sectional view, taken along line B-B in Fig. 1.

Fig. 5 is a sectional view, taken along line C-C in Fig. 1.

Fig. 6 is a sectional view, taken along line D-D in Fig. 1.

Fig. 7 is a front view with flat plates removed from the box structure, shown in Fig. 1.

Fig. 8 is a front view of a bag for use in the first embodiment.

Fig. 9 shows the culturing apparatus of the first embodiment with the bag filled with a solution put into the box structure, corresponding to a section E-E in Fig. 1.

Fig. 10 shows the culturing apparatus of the first embodiment with the bag filled with a solution put into the box structure, corresponding to a section F-F in Fig. 1.

Fig. 11 is a front view corresponding to Fig. 7 with the flat plates attached to the framework and the posts.

Fig. 12 is a front view showing a box structure for a culturing apparatus of a second embodiment.

Fig. 13 is a plan view showing the box structure for a culturing apparatus of a second embodiment.

Fig. 14 is a sectional view taken along line G-G in Fig. 12.

Fig. 15 is a partial enlarged view showing the upper part of Fig. 14.

Fig. 16 is a partial enlarged view showing the lower part of Fig. 14.

Fig. 17 is a front view in the process of assembling the box structure of Fig. 12.

Fig. 18 is a front view showing a bag in another embodiment.

Fig. 19 is a perspective view showing a method of inserting the bag.

Fig. 20 is a sectional view for explaining a method of spacing out both beam members, as an example different from the method of the first and second embodiments.

[Description of Reference Numerals and Symbols]

[0038]

1, 10: box member (support member)

2: framework

21: beam member

22: floor member (bottom member)

23: side member (second vertical surface member)

3A to 3C: flat plates (first vertical surface member)

31: tempered glass plate (transparent flat plate)  
32: frame for holding the tempered glass plate from outside.  
41: post  
42: pressing member  
43: bolt  
91: hinge  
92: stopper  
93: wire (linear member)  
H, H2: bag (container)  
H20: roll  
K: opening  
J: gas introduction tube  
L1, L2: gas supply tube  
[Best Mode of Embodying the Invention]

[0039]

Embodiments of the present invention are described below. A microorganism culturing apparatus as a first embodiment of the invention is described in reference to Figs. 1 to 11. The microorganism culturing apparatus of this embodiment comprises a bag as an example of a container for holding a culturing solution, and a box structure as an example of a support for supporting the bag. Fig. 1 is a front view of the box structure. Fig. 2 is a plan view of the box structure. Fig. 3 is a side view of the box structure, corresponding to the view as seen along the arrow A in Fig. 1. Fig. 4 shows a section B-B in Fig. 1. Fig. 5 shows a section C-C in Fig. 1. Fig. 6 shows a section D-D in Fig. 1.

[0040]

As shown in Fig. 1, a box structure 1 comprises: a framework 2 or a flattened parallelepiped skeleton, three pairs of rectangular flat plates (first vertical surface members) 3A to 3C, and connection members (posts 41, pressing members 42,

and bolts 43) interconnecting the central flat plate 3A and flat plates 3B and 3C on right and left sides of the central flat plate 3A. The box structure 1 is installed in a predetermined outdoor position, with the lower part of the framework 2 fixed to a horizontal surface 120 formed on the ground.

[0041]

The culturing apparatus of this embodiment also comprises, in the upper part of the framework 2, a pipe 5 for supplying temperature control water to front and back sides of the box structure 1. Hook members 51a and 51b for routing the pipe 5 are fixed to the upper part of the framework 2. A gutter 6 for receiving water, supplied from the pipe 5 and falling down the box structure 1, is provided in the lower part of the box structure 1. A drain pipe 61 as shown in Fig. 2 is also provided to discharge water received with the gutter 6. In Fig. 1, the front side of the gutter 6 is removed to expose the lower part of the box structure 1.

[0042]

As shown in Figs. 1 and 6, the flat plates 3A to 3C are made up of rectangular, tempered glass plates 31 and aluminum frames 32 protecting the periphery of the glass plates 31. The surface of the tempered glass plate 31 is coated with a thin film of photo-catalyst, titanium oxide ( $\text{TiO}_2$ ). This coat is provided to decompose soil on the surface of the tempered glass plate 31. Each of the flat plates 3A to 3C is continuously formed with an upper connection plate 33a at the upper end as an attachment portion for engaging with the framework 2 and with a lower connection plate 33b at the lower end as an attachment portion for engaging with the framework 2. The left end of the frame 32 of the left hand flat plate 3B is continuously formed with a side connection plate 33c as an attachment portion for engaging with the framework 2. The right end of the frame 32 of

the right hand flat plate 3C is continuously formed with a side connection plate 33d as an attachment portion for engaging with the framework 2.

[0043]

Fig. 7 is a front view with the flat plates 3A to 3C removed from the box structure 1 shown in Fig. 1. Fig. 8 is a front view of the bag for use in the first embodiment. Figs. 9 and 10 show a state with the bag filled with solution put in the box structure, with Fig. 9 showing the section E-E and Fig. 10 the section F-F. As shown in these drawings, the framework 2 is a parallelepiped made up of: a pair of beam members 21 forming its top surface, a floor member 22 as an example of the bottom member forming its lower surface, and a pair of side members (second vertical surface members) 23 forming the right and left side surfaces of the parallelepiped. As shown in Fig. 7, upper and lower ends of the posts 41 are fixed to the framework 2. As shown in Fig. 4, the top part of the posts 41 are formed with blunt edges so as not to graze the bag when the bag is put in. Members corresponding to the "side plates" of this embodiment are three pairs of flat plates or the first vertical surface members and the second vertical surface members. In other words, the support keeps the container filled with the culturing solution in a predetermined shape with the bottom portion (or bottom surface or lower portion), and the side plates forming the side surfaces.

[0044]

As shown in Figs. 7 and 9, the beam member 21 is made of square pipe, to the lower end of which is fixed a connection plate 21a for connection to the upper ends of the flat plates 3A to 3C. As shown in Fig. 9, upper connection plates 33a of the plates 3A to 3C are fixed to the connection plate 21a using bolts 213 and nuts 214. In other words, the connection plate

21a corresponds to the engagement portion (for engaging the paired flat plates with the framework through predetermined spacing) provided on the beam member.

[0045]

Reference numeral "34" in Fig. 9 denotes a member for holding from inside the upper periphery of the tempered glass plates 31 of the flat plates 3A to 3C and formed with blunt edges so as not to graze the bag H. Reference numeral "35" indicates a seal member to fill up the gap between the frame 32 and the tempered glass plates 31. The floor member 22 is made of steel in a rail shape, with its cross section as shown in Fig. 10 integrally comprising: a central horizontal plate 22a in the center of width, horizontal end plates 22b located lower than the central horizontal plate 22a and extending sideways, and vertical plates 22c interconnecting the former two. The horizontal end plates 22b are provided with through holes to be fixed to the ground. On the central horizontal plate 22a is disposed the lower end of the frame 32. The lower connection plates 33b of the flat plates 3A to 3C are fixed to the outer side of the vertical plates 22c using bolts 223 and nuts 224. In other words, the vertical plates 22c corresponds to the engagement portions (for engaging the paired flat plates with the framework through predetermined spacing) provided on the floor member.

[0046]

Reference numeral "36" in Fig. 10 denotes a member for holding from inside the lower periphery of the tempered glass plate 31 of the flat plates 3A to 3C, formed integrally with the frame 32 holding the tempered glass plates 31 from outside through the seal member 35. Reference numeral "37" denotes the bottom surface member fixed to one of the holding members 36 of the flat plates 3A to 3C disposed to oppose each other. The

side member 23 is made of an H-section steel, as shown in Figs. 3 and 6, comprising a web 32a and flanges 23b. As shown in Fig. 6, side connection plates 33c and 33d of the flat plates 3B and 3C are fixed with bolts 233 and nuts 234 to parts of the flanges 23b located inner than the web 32a inside the framework 2. As shown in Fig. 3, the side member 23 is provided with rectangular openings 231 in positions at intervals in the longitudinal direction of the web 32a.

[0047]

The framework 2 as shown in Figs. 6 and 7 is provided with through holes 210, 220 and 230 for connecting the flat plates 3A to 3C, respectively in the connection plate 21a of the beam member 21, in the vertical web 22c of the floor member 22, and in the flange portion 23b of the side member 23. The post 41 is provided with female threads 410. Further as shown in Figs. 3, 4 and 5, hook members 51a are fixed to the beam member 21 located above the side member 23. Hook members 51b are fixed to the upper part of the post 41.

[0048]

Keyholes 80 for inserting pins 8 are provided in opposing positions of the beam members 21. The keyhole 80 as shown in Fig. 7 consists of a round hole 81 of a diameter slightly greater than the diameter of the cross-sectional circle of the pin 8 and a square opening 82 continuing downward from the round hole 81. As shown in Fig. 9, the pin 8 is provided with grooves 8a, apart from each other by a specified distance, to engage with the square opening 82. The bag H is transparent and rectangular as shown in Fig. 8 with an opening K provided at one end of the shorter side of the rectangle. In the bag H are disposed a gas introduction tube J and gas supply tubes L1 and L2 connected to both ends of the gas introduction tube J. The gas introduction tube J is provided with minute holes over its

entire cross-sectional circle and may be a commercially available one such as manufactured by UNIHOSSE Co., Ltd., of porous rubber under the tradename of "SEEPERHOSE." As shown in Fig. 10, a rod-shaped weight M is inserted in the gas introduction tube J. The gas introduction tube J is disposed in the bag H along its one longer side opposite the side where the opening K is provided.

[0049]

The gas supply tubes L1 and L2 are for supplying gas to both ends of the gas introduction tube J and may be commercially available hoses of soft plastic. The gas supply tube L2 is connected to the gas supply tube L1 near the opening K in the bag H, with the gas supply tube L1 only extending out of the bag H. The bag H may be made for example by folding a transparent, soft, plastic sheet (made of polyethylene, polypropylene, and polyvinyl chloride, for example) in two and welding along three open sides h1 to h3 of the folded sheet. The gas introduction tube J and the gas supply tubes L1 and L2 in interconnected state are put in the bag H so that the gas supply tube J projects out through the opening K.

[0050]

To assemble the box structure 1, first as shown in Figs. 7 and 10, the floor member 22 of the framework 2 is fixed to a horizontal surface (ground) 120 through a butyl rubber-made sheet 121 and a gutter 6. To fix, anchor bolts 71 and cap nuts 72 are used. The horizontal end plates 22b of the floor member 22 are provided with through holes for the anchor bolts 71 to pass. Next, the side members 23 are disposed at both longitudinal ends of the floor member 22, and the lower part of the side members 23 are fixed to the floor member 22 using bolts (not shown). Then, a pair of beam members 21, through a predetermined spacing in between, are disposed over both of the

side members 23. In this state, the upper parts of the side members 23 and the beam members 21 are fixed together using bolts (not shown). As a result, the framework 2 is installed on the horizontal surface (ground) 120 in the state shown in Fig. 7.

[0051]

Next, the flat plates 3A to 3C are attached to the framework 2 and the posts 41 in the state shown in Fig. 7 to bring about the state shown in Fig. 11. In other words, as shown in Figs. 9 and 11, the upper connection plates 33a of the flat plates 3A to 3C are mated with the upper connection plates 21a of the framework 2 and fastened together using bolts 213 and nuts 214. As shown in Figs. 10 and 11, the lower connection plates 33b of the flat plates 3A to 3C are mated with the lower connection plates 22c of the framework 2 and fastened together using bolts 223 and nuts 224. As shown in Figs. 1 and 11, the left side connection plates 33c of the flat plate 3B is mated with the side member 23 on the left side of the framework 2 to fasten them together using bolts 233 and nuts 234. As shown in Figs. 1, 6, and 11, the right side connection plate 33d of the flat plate 3C is mated with the side member 23 on the right side of the framework 2 to fasten them together using bolts 233 and nuts 234.

[0052]

In the above state, as shown in Fig. 6, the pressing member 42 is engaged with the left edge of the flat plate 3C located on the right side of the post 41 and with the right edge of the flat plate 3B located on the left side of the post 41, and bolts 43 are screwed from outside in the normal direction to the side plates into the female threads provided in the post 41. The flat plate 3B and the flat plate 3A are likewise fixed to the post 41. In the box structure 1 assembled as described above, a

space is formed with the mutually opposing flat plates 3A to 3C and the side members 23. The bottom of the space is formed as shown in Fig. 10 with the bottom surface member 37 in a convex shape directed vertically down toward the center between the flat plates.

[0053]

Next, after putting the bag H from above into the box structure 1, the pins 8 are fit in the key holes 80. In other words, each pin 8 is inserted into the round hole 81 of the key hole 80 to pass through both of the beam members 21, and the groove 8a of each pin 8 is made to fit in the square hole 82 of each beam member 21. By the engagement of the grooves 8a of the pins 8 with the square holes 82, the distance between the beam members 21 is kept constant at three positions in the lengthwise intermediate portion (excluding both ends).

[0054]

Next, the gas supply tube L1 extending out through the opening K of the bag H is connected to a gas supplier. Then, after putting a predetermined amount of sterile culturing solution through the opening K into the bag H, microorganism to be cultured is put into the bag H, and the bag H is filled with liquid W up to a predetermined level in the bag H as shown in Fig. 9. In this state, as shown in Fig. 10, the gas introduction tube J with the weight M is disposed near the bottom surface member 37.

[0055]

Next, culture is started by supplying temperature control water from the pipe 5 to front and back sides of the box structure 1 and supplying gas to the gas supply tubes L1 and L2. Along with this, minute gas bubbles V are supplied from the gas introduction tube J into the entire liquid W and sunlight coming through the flat plates 3A to 3C or the tempered glass plates 31

enters the liquid W to carry out the culture of microorganism. At the time of this culture, the pressure of the liquid W in the bag H exerts forces in the direction of widening the distance between the beam members 21 and between the paired flat plates 3A to 3C. However, because the engagement between the grooves 8a of the pins 8 and the square holes 82 at the longitudinally spaced three points along the intermediate portion of the beam members 21 keeps the distance between the beam members 21 to remain unchanged, the beam members 21 and the flat plates 3A to 3C are prevented from warping outward. Although the gas supplied into the liquid W collects in the upper part of the bag H, it is discharged through the opening K. In case of emergency, the solution in the bag H may be discharged by piercing a hole in the bag H with a pointed tool inserted through the opening 231 of the side member.

[0056]

When the culture is over, a pump is connected to the opening K to retrieve the liquid W from the bag H, pins 8 are removed, and the bag H is taken out through the upper part of the box structure 1. If another bag H is used for the next culture, cleaning of the container may be omitted. Moreover, in case cleaning of the flat plates 3A to 3C is to be done, it can be done easily by taking them out of the framework 2 after removing the bolts 213, 223, 233 and 43.

[0057]

Referring to Figs. 12 to 17, a microorganism culturing apparatus as a second embodiment of the present invention is described. The culturing apparatus of this preferred embodiment is provided with a box structure 10 as the support for supporting the bag. Fig. 12 is a front view of the box structure 10. Fig. 13 is its plan view. Fig. 14 is a sectional view, taken along line G-G in Fig. 12. Fig. 15 is a partial

enlarged view of the upper part of Fig. 14. Fig. 16 is a partial enlarged view of the lower part of Fig. 14.

Incidentally, the view of the section B-B in Fig. 12 is the same as that in Fig. 4, the section C-C in Fig. 12 is the same as that in Fig. 5, and the section D-D in Fig. 12 is the same as that in Fig. 6.

[0058]

The culturing apparatus of the second embodiment is similar to that of the first embodiment, with differences in the following points: As shown in Fig. 12, the box structure 10 comprises six pairs of the flat plates 3A to 3C. Therefore, a framework 20 is used that is twice as wide as the framework 2 of the first embodiment. Further, as shown in Figs. 12 and 16, the lower connection plates 33b of the flat plates 3A to 3C are connected through hinges 91 to the horizontal end plates 22b of the floor member 22. In other words, one plate 91a of the hinge 91 is fixed to the horizontal end plate 22b and the other plate 91b is fixed to the lower connection plate 33b. To restrict the rotation range of the flat plates 3A to 3C permitted with the hinges 91, stoppers 92 are fixed with bolts 92a to the one plate 91a.

[0059]

Further as shown in Figs. 12 and 15, the upper ends of the flat plates 3A to 3C and the beam members 21 of the framework 2 are interconnected through wires (linear members) 93 of a predetermined length. As shown in Fig. 15, a ring 93a for fixing one end of the wire 93 is fixed to the upper connection plate 33a of each of the flat plates 3A to 3C. A ring 93b for fixing the other end of the wire 93 is fixed to each of corresponding positions on the beam member 21.

[0060]

Fig. 17 is a front view in the process of assembling the box structure 10 in the state of four flat plates 3A, 3C on the right hand attached to the framework 20 fixed to the ground. In other words, in the second embodiment, the flat plates 3A to 3C are attached to the framework 2 in the same manner as in the first embodiment, and then the hinges 91, the stoppers 92, and the wires 93 are attached. With the microorganism culturing apparatus of the second embodiment, the following effects are obtained in addition to that obtained with the microorganism culturing apparatus of the first embodiment.

[0061]

With the bolts 213, 223, 233 and 43 removed, the lower parts of the flat plates 3A to 3C may rotate with the hinges 91 and their upper parts may open. At this time, the rotation range of the flat plates 3A to 3C is restricted with the stoppers 92, so that the upper parts of the flat plates 3A to 3C open according to the length of the wires 93. Because cleaning of the flat plates 3A to 3C may be done in the above state, cleaning of the flat plates 3A to 3C may be done more easily in comparison with the culturing apparatus of the first embodiment.

[0062]

Furthermore, because the flat plates 3A to 3C are provided in six pairs, the volume for culture is twice that of the culturing apparatus of the first embodiment. Referring to Figs. 18 and 19, a method of inserting the bag according to this preferred embodiment of the invention is described. In the method of this preferred embodiment, a bag H2 of the shape shown in Fig. 18 is used. The bag H2, like that shown in Fig. 8, is transparent and rectangular, with the opening K provided at one end of one shorter side of the rectangle. In the bag H2 are disposed the gas introduction tube J and gas supply tubes L1 and L2 connected to both ends of the gas introduction tube J. The

gas introduction tube J is the same as that used in the bag H shown in Fig. 8. The gas supply tubes L1 and L2 are more flattened in cross-section than that used in the bag H shown in Fig. 8. Further, the opening K is provided with a gas introduction inlet L3 extending out from the opening K of the bag H.

[0063]

The bag H2 is also provided with rings T (shaft passage members), made by cutting out from a plastic sheet, along the longer side on the side the opening K is disposed. As shown in Fig. 19, a shaft S longer than the longer side of the rectangular bag H2 is passed through the rings T, with a roll H20 formed by rolling the bag H2 around the shaft S disposed over the box structure 10. To roll the bag H2, the shaft S is turned with the gas introduction tube J put inside lower part of the bag H2 parallel to the shaft S, so that the part containing the gas introduction tube J is on the outermost side and that both ends of the shaft S are exposed.

[0064]

In the state of Fig. 19, the shaft S is supported and the roll of bag H2 is rolled out and put into the box structure 1 through between the beam members 21. While the flat plates 3A to 3C, each made up of the tempered glass plate 31 attached to the aluminum frame 32, are used in the above preferred embodiments, the tempered glass plate is not a limitation but mesh or lattice may be used as long as it suffices to support the bag H in the predetermined shape. Further, while the bottom member 22 disposed on the horizontal surface 120 is used in the above preferred embodiments, it is also possible to use the horizontal surface 120 directly as the bottom of the support.

[0065]

In the above embodiments, the spacing between the beam members 21 is kept unchanged by fitting the pin 8 to the keyhole 80 of the framework 2. An example of another method of keeping the constant spacing is described below. In this example as shown in Fig. 20, the pin 800 is provided with a male thread 801 at its one longitudinal end, and with a handle 802 and a washer 803 at the other end. The beam members 21 of the framework 2 are provided with through holes 211 for passing the pin 800, with one beam member 21 provided with a female thread 212 for screw engagement with the male thread 801 of the pin 800. Holding the handle 802 by hand, the pin 800 is passed into the through hole 211 of the beam member 21, the handle 802 is turned, the fore-end male thread 801 is engaged with the female thread 212 of the beam member 21, and the washer 803 is made to contact the beam member 21, to maintain spacing between the beam members 21.

[0066]

Further, if the flat plates 3A to 3C of different dimensions A (See Fig. 10) in the thickness direction of the frame 32 are prepared in advance to cope with a plural number of light paths, the light path may be easily changed by simply replacing the flat plates 3A to 3C. In this way, for example a single culturing apparatus may be used both in a culture intended for mass production with the light path set to a maximum according to the culturing conditions and in a culture with a small light path for subject microorganism that requires intense incident light.

[0067]

The microorganisms to be cultured with the microorganism culturing apparatus of the present invention are tiny living things that cannot be observed by the naked eye. Concrete examples of them may be enumerated as: prokaryotes, and

eukaryotes such as protozoa, yeast, filamentous fungi, myxomycetes, basidiomycetes and microalgae. The microorganism culturing apparatus of the present invention is appropriate for culturing photosynthetic microorganisms that carries out photosynthesis by taking sunlight or artificial light into the culturing space, and particularly appropriate for microalgae.

[0068]

While many photosynthetic microorganisms utilize infrared rays for the photosynthesis, the microalgae mainly utilize visible radiation for the photosynthesis and not infrared radiation. Because the infrared radiation is heat radiation, casting light to the culturing solution, with the infrared radiation removed, makes it possible to restrict temperature rise in the culturing solution. Therefore, microalgae may be efficiently cultured with the culturing apparatus of the present invention by casting mainly visible radiation into the container to restrict temperature rise in the culturing solution while blocking the entry of infrared radiation.

[0069]

Methods of casting the visible radiation into the culturing apparatus of the present invention while blocking the entry of the infrared radiation may be enumerated as: making the side plates or the container with a material that permits entry of visible radiation while preventing entry of infrared radiation, placing a filter that permits entry of visible radiation while preventing entry of infrared radiation on the inside or outside surface of the side plates or the container, or using a light source that emits visible radiation but does not emit infrared radiation.

[Industrial Applicability]

[0070]

As described above, the microorganism culturing apparatus of the present invention, made up of the container for holding a culturing solution and the support for accommodating the container, is capable of restricting multiplication of unwanted miscellaneous germs and producing the same culturing space repeatedly. Further, by making the bag (the container) as a throwaway bag, miscellaneous germs are made less likely to grow even if cleaning is not done every time.